

WEBCAST ONLY AUCTION OF COMPLETE MANUFACTURER OF METALLIC BARRELS, CYLINDERS, BLANKS, AND LINERS, CNC LATHES TO 200", DEEP HOLE DRILLS, CYLINDER HONES, ENGINE LATHES TO 275", FIVE-AXIS CNC HMC W/ 20' X-AXIS, BORING MILLS, TOOLROOM, BRIDGE CRANES, INSPECTION AND SUPPORT EQUIPMENT

BidSpotter.com
 See Instructions on Page 4
 To Become a Qualified Bidder on the Internet

TWO DAY AUCTION

Plant Closed

WEXCO CORPORATION

LOCATION:
 1015 Dillard Drive
 Lynchburg, VA 24502

DAY ONE:
 Live Webcast
 July 29th at 10AM

DAY TWO:
 Timed Online Only
 July 30th at 11AM

NO ONSITE BIDDING | DAY 1 – LARGE MACHINES | DAY 2 – TOOLING AND SUPPORT EQUIPMENT

INSPECTION: July 28th from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



(2) Doosan Puma CNC Turning Centers to 200" w/ Live Tooling and Y-Axis



AB Marwin Asquith Butler Five-Axis CNC HMC



(10) Engine Lathes to 34" x 275"



(2) Wholenberg B800 Deep Hole Boring Lathes



(3) General Hone Horizontal Hones to 25' Stroke



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Doosan Puma 700XLY CNC Turning Center, Milling, Y-Axis



24" x 120" Mazak Model M5 Flat Bed CNC Lathe

CNC TURNING CENTERS

Doosan Puma Model 700XLY CNC Turning Center w/ Milling and Y-Axis; s/n ML0170-000060, Fanuc 32i Model A, 24" Chuck, 35.4" Max. Turning Dia., 199" Max. Turning Length, 15.7" X-Axis, 7.9" Y-Axis, 201" Z-Axis, 1,500 RPM Spindle, 7.1" Spindle Bore, 12-Pos. Turret, Live Tooling, Double Programmable Hydraulic Steady Rest, Tailstock (4/2013)

Doosan Puma Model 600XLM CNC Turning Center w/ Milling; s/n ML0166-000035, Fanuc 32i Model A, 24" Chuck, 44.9" Max. Swing, 35.4" Max. Turning Dia., 199" Max. Turning Length, 18.5" X-Axis, 201" Z-Axis, 1,800 RPM Spindle, 6" Spindle Bore, 12-Pos. Turret w/ Live Tooling, Schunk Double Programmable Hydraulic Steady Rest Installed 2019, Tailstock (Manufactured 1/2013, Refurbished by Doosan 2015, Installed 2016)

Doosan Puma Model 3100ULY CNC Turning Center w/ Milling and Y-Axis; s/n ML0124-00010, Y-Axis, Doosan Fanuc i-Series Control, 15" Chuck, 16.5" Max. Turn Dia., 123" Max. Turn Length, 4" Bar Cap., 2,800 RPM, 12-Pos. Turret, Programmable Steady Rest, Tailstock (2013)

Doosan Puma Model 3100UL CNC Turning Center; s/n ML0122-000071, Doosan Fanuc i-Series Control, 12" Chuck, 20.6" Max. Turn Dia., 124" Max. Turn Length, 4" Bar Cap., 2,800 RPM, Programmable Steady Rest, 10-Pos. Turret, Tailstock, Chip Conveyor (6/2011)

CNC Lathe Tooling Including Live Holders, Turret Holders, I.D. and O.D. Indexable Boring Tools, Centers, Chucks, Jaws and Related

FLAT BED CNC LATHES

34" x 196" Kingston Model LC-34x5000 Flat Bed CNC Lathe; s/n L0223406090, Fanuc Oi-TD Control, 19" Swing Over Cross Slide, 19.6" X-Axis, 196" Z-Axis, 24" Chuck, Head out of Alignment – OUT OF SERVICE (2011)

24" x 120" Mazak Model M5 Flat Bed CNC Lathe; s/n 138118, Mazatrol T-Plus Control, 13" Swing Over Cross Slide, 23" Max. Cutting Dia., Front and Rear Turrets, Chip Conveyor (1998)



Doosan Puma 600XLM CNC Turning Center, Milling



(2) Doosan Puma 3100 CNC Turning Centers, Milling, (1) w/ Y-Axis



Tooling for CNC Turning Centers



Tooling for Deep Hole Boring Lathes



Close Up View Wohlenberg Updated w/ Fanuc CNC



UPDATED 2019

123" Stroke

Wohlenberg B800B Deep Hole Boring Lathe, Updated to Fanuc CNC 2019

DEEP HOLE DRILLS

Wohlenberg Model B800B CNC Counter Rotating Deep Hole Boring Lathe; s/n D4350, Retrofitted 1/2020 w/ Fanuc 0-iTD CNC Control & Servos, 4" to 16" Cap., 6-7/8" Single Pass, 37" Bed, 32" Swing, 123" Stroke, 24" Chuck, 68KW Spindle & Tailstock Motors, Full Length Chip Conveyor, (2) 20' Additional Bed Sections Stored Outside, Rebuilt Spindle Gear Box to be Sold Separately

Wohlenberg Model B800T Counter Rotating Deep Hole Boring Lathe; s/n D4185, 1-1/2" to 6" Cap., 34" Bed, 32" Swing, 123" Stroke, 24" Chuck, 100-HP Spindle Drive, 75-HP Tailstock Motor, New Set of Gears & Shafts Sold Separately (1980)

Wohlenberg Rebuilt Gear Box, Gears and Shafts

Leblond Gun Drill; s/n 55RC-855, 2.5" Cap., 70" Stroke, Programmable Hydraulic Pump for Chuck Clamp, 56KW Drive Motor, Updated 2019

Deep Hole Drill Tooling, Boring Bars, Indexable Cutting Heads, Inserts, Chucks and Related in Crates around Machines

LONG STROKE HONES

General Hone Model GH220-40-25 Programmable Horizontal Hone; s/n 0599235, 25' Stroke, PLC Control

General Hone Model GH210-25-13 Programmable Horizontal Hone; s/n 0697188, 13' Stroke, 1" - 12" I.D. Cap., 18" O.D. Cap., 40-HP Hydraulic System, PLC Control (1997)

General Hone Model GH210-25-13 Programmable Horizontal Hone; s/n 0198204, 13' Stroke, 1" - 12" I.D. Cap., 18" O.D. Cap., Flow-Con Model RBLS-50 Coolant Chiller System, 40-HP Hydraulic System, PLC Control (1998)

Ohio Tool Works Model OTW-1000-5-2M Programmable Horizontal Hone; s/n 22945, 6.5' Stroke, 5-HP Drive (2009)

10' Barnes Drill #3 Horizontal Hone Large Quantity Hone Tooling



123" Stroke

Wohlenberg B800T Deep Hole Boring Lathe



NEW 2011

34" x 196" Kingston LC-34x5000 Flat Bed CNC Lathe



25' Stroke

General Hone CH220-40-25 Horizontal Hone



13' Stroke

(2) General Hone GH210-25-13 Horizontal Hones



NEW 2009

Ohio Tool Works OTW-1000-5-2M Horizontal Hone



**NEW
1999**

275" Capacity

34" x 275" Kingston HR-7000 Engine Lathe



**NEW
2007**

240" Capacity

34" x 240" Kingston HR-6000 Engine Lathe

ENGINE LATHES

34" x 275" Kingston Model HR-7000 Heavy Duty Engine Lathe; s/n 078804136, 5" Bore, Taper, 20-HP, 30" Chuck (1999)

34" x 260" Kingston Model HR-6000 Heavy Duty Engine Lathe; s/n 6M950928S, 5" Bore, Taper, 20-HP, 30" Chuck (2007)

30" x 160" Kingston Model HR-4000 Heavy Duty Engine Lathe; s/n 048702276, 20-HP, DRO, Removable Gap (1998)

30" x 160" Kingston Model HR-4000 Heavy Duty Engine Lathe; s/n A4870215G, 20-HP, DRO, Removable Gap

25" x 144" Kingston Model HR-4000 Heavy Duty Engine Lathe; s/n n/a, Removable Gap, VS Drive

24" x 120" Mazak Model 24-120 Heavy Duty Engine Lathe; s/n 34952W, 18" Chuck

24" x 160" Mazak Model 24-160 Heavy Duty Engine Lathe; s/n

43725W, 18" Chuck, Removable Gap
24" x 60" Dainichi Model DLG-SH Heavy Duty Engine Lathe; s/n 18543, 63x150 Cap., DRO, Removable Gap, 15" Chuck

24" x 60" Summit Model 24x60B Engine Lathe; s/n 34952, DRO

30" x 144" Monarch Engine Lathe; s/n 39581 (1954)

PRESSES

4' x 15" Williams & White Straightening Press

200 Ton HPM Model SL-200 Horizontal Hydraulic Wheel Press; s/n 116

CYLINDRICAL AND I.D. GRINDERS

18" x 168" Landis Model 818-12 O.D. Grinder

80" Swing Churchill I.D. Grinder; 80" Swing Over Bed, 36" Swing Over Table, 48" x 92" T-Slotted Table

10" x 96" Landis O.D. Grinder

32" Swing Churchill I.D. Grinder; 32" Swing Over Bed, 20" Swing Over Table, 32" x 38" T-Slotted Table

KNIFE AND TOOL GRINDER

Hanchett Model VS-122 Hydraulic Knife Grinder; s/n 75/HAM-14

Cincinnati Tool Grinder & Sterling Grinders

MISC. AND TOOLROOM MACHINERY

16" x 20" HEM Model H140M Horizontal Band Saw; s/n 351491, Heavy Bar Conveyor

5' x 11" Col. Carlton Model IA Radial Arm Drill; s/n 4434

5' x 11" Col. Mazak Model Hole-Master 512 Radial Arm Drill; s/n 77058L

Barrett Model 402E Chip Wringer; s/n 4021370E



168" Capacity

18" x 168" Landis 818-12 O.D. Grinder

WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on www.bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$10,000.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



15' Bed

4' x 15' Williams & White Straightening Press



(2) 5' x 11" Radial Arm Drills



120" Capacity

Hanchett VS-122 Hydraulic Knife Grinder



(10) Available

(10) Engine Lathes to 34" x 275"



UPDATED 2015

20' X-Axis

AB Marwin Asquith Butler Five-Axis CNC HMC



10' Motorized Spin Cast Machine



16" x 20" HEM H140M Horizontal Band Saw

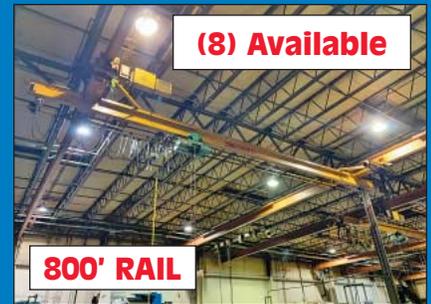


Updated

(2) Lucas CNC Horizontal Boring Mills, 1-Rebuilt



(2) Belmont CNC Die Sinker EDM's, Maxiscut 246 and 256



(8) Available

800' RAIL

(8) 2 Ton x 35' Underhung Bridge Cranes, (8) Available

WELDING EQUIPMENT

Late Model Miller Mig Welders w/ Wire Feeds, Dimension 652, (2) Dimension 452s, Invision 456P, Deltaweld 650

Miller Synchrowave 350LX Tig Welder
Lincoln Powerwave S500 Mig Welder w/ Wire Feed

Cooper Heat MQS 6-Way Power Supply
(3) Lincoln Idealcare Welders

Welding Related, Turning Rolls on Skid, Lab Mill, Clamps & Accessories in Cabinets

LAYOUT TABLES AND TOOLING

Tooling and Accessories, 15' T-Slotted Cast Iron Table, 4' x 185" Cast Iron T-Slotted Table, 4' x 15' x 16" Granite Table, Angle Plates, V-Blocks, Tool Holders, Vises, Fixtures, Perishable and Indexable Tooling

CNC MACHINING CENTERS

AB Marwin Asquith Butler Type HPF Five-Axis CNC Machining Center; s/n 6096, Updated Heidenhain i530 CNC Control in 2015, 10' x 15' T-Slotted Table, Approx. 22' X-Axis Horizontal Travel, Approx. 8' Vertical Spindle Travel (Only 6' Above Table), 40-Pos. ATC, 50 Taper (Updated 2015)

Milltronics Model VM30 CNC VMC; s/n 5571

EDM'S

(2) Belmont CNC Die Sinker EDM's (Approx. 10 Yrs.); Model Maxiscut 246 and 256

(5) Elox, ERM and Cincinnati Die Sinker EDM's

Xermac Model XHC240 EDM Power Supply & Touchscreen Control; s/n 109 (New, Never Used)

EDM Accessories, Tool Holders, Carbon

BORING MILLS

Lucas Model 40T66 CNC Horizontal Boring Mill; s/n 40T0124, 5' x 7' Table, Dynapath 50 Control, New Spindle Drive, New Fagor Servos, Ball Screws in 2019

Lucas Model 30-DCP76 CNC Horizontal Boring Mill; s/n 30DC0510, 5' x 7' Table, Dynapath 50 Control

G&L Model 350T Horizontal Boring Mill; s/n 150-90-65

SPIN CAST MACHINE

10' Motorized Spin Cast Machine

Spin Cast Dept., 20" Abrasive Saw, Burner System for Furnace, Misc. Parts & Equipment on Skids

INSPECTION EQUIPMENT

Romer Model RA7525-3 Portable Arm CMM; s/n 7525-3122-UC (2014)

IDS ID Straightness Gage; 20' Bed, 36" Swing

Inspection Department w/ Telesis Portable Marking Systems, Tesa-Height 700 Height Gage, Granite Place, Electro-Tech VT15A Unit, Hamar L700/701 Alignment Laser, Misc. Inspection Tools

FORKLIFTS AND RELATED

6,000 Lb. Combi Model C6000CB LPG 4-Way Lift Truck; s/n 20894 (2013)

6,500 Lb. Toyota Model 8FGCU32 LPG Lift Truck; s/n 65675, 131" Max Lift, 1,975 Hours

(2) 5,000 Lb. Komatsu Model 25 LPG Lift Trucks**Delay Removal

OVERHEAD BRIDGE CRANES

(9) 2 Ton x 35' Span Single Girder Underhung Bridge Cranes

(4) Total Bays Configured w/ (2) or (3) Per Bay and 200' Crane Rail and Raceway Per Bay

AIR COMPRESSORS

(2) Kaeser Air Compressors, (1) Model BSD50 & (1) Model B560, Model TD61 Dryer, Air Tank

SUPPORT EQUIPMENT

(2) 5 Ton x 25' Approx. Portable Gantry Cranes by Spanco & North American Industries

Misc. in Maintenance Area, Tools, Parts and Related

Shipping Department w/ Baliegh Table Saw w/ Guide and DRO, Sealed Air SP5 Foam Machine, Digital Scale, Misc. Tools & Equipment

Shop Equipment Throughout Plant, (15) Dump Hoppers, (2) 2 Ton Free-Standing Jib Cranes, Fans, Maint. Tools & Related



Large Quantity Late Model Support Equipment

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Lynchburg, Virginia 24502
100 Miles West of Richmond, Virginia off I-81

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JULY 29TH & 30TH, 2020

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IMPORTANT NOTICE:

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PHOTOGRAPHS BY IAN "P.K." TODD AND MILO LUGGEN

BIDDER INSTRUCTIONS

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